

**FACULTAD DE INGENIERÍA**

Escuela Académico Profesional de Ingeniería Mecatrónica

Tesis

**Comparison Analysis of FIR, ARX, ARMAX by  
Least-Squares Estimation of the Temperature  
Variations of a Pasteurization Process**

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Para optar el Título Profesional de  
Ingeniero Mecatrónico

Huancayo, 20xx

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# Comparison Analysis of FIR, ARX, ARMAX by Least-Squares Estimation of the Temperature

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# Comparison Analysis of FIR, ARX, ARMAX by Least-Squares Estimation of the Temperature Variations of a Pasteurization Process

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**Abstract—** This research shows the control of the pasteurization process in the dairy industry to obtain milk derivatives, which consists of applying heat at a certain temperature, obtaining the elimination of microorganisms, the preservation of nutrients, and product quality, however, when the temperature is exceeded, these benefits are lost. In addition, the PT-100 sensor was used to obtain a quick response and actuate a 2W-0.25-08 solenoid to avoid exceeding 62.8 C°. The development of the project shows the application of a microcontroller that obtained 3 types of samples of 430 data where the instability of the system was observed, so the FIR, ARX, and ARMAX methods were used to see the comparison of these and to be able to choose the most efficient for the process using the MatLab program. It was obtained that the ARMAX method is more effective for temperature control since it allows a fast signal from the sensor to the actuator. In conclusion, applying control with the ARMAX method will prevent the dairy company from exceeding the pasteurization temperature and thus obtain a quality product.

**Keywords—** Pasteurization, temperature control, Sensor, FIR, ARX, ARMAX.

## I. INTRODUCTION

Dairy products are exposed to the pasteurization process where heat is applied in a temperature range to eliminate pathogenic microorganisms that may endanger the health of the consumer, as these are found internally in the dairy product. [2], it also helps prevent diseases such as brucellosis, diphtheria, tuberculosis, and scarlet fever; this process is the reason why milk has a shelf life of two to three weeks and if the milk goes through the ultra-pasteurization process, its shelf life would be extended from two to three months. [11]. These products go through a thermal process where temperature and time are necessary factors to guarantee the quality of the product since

they must be exact [1]. At 62.8°C the ideal pasteurization for milk should be carried out to maintain its proteins, for a time of 30 minutes, if the temperature is exceeded then the nutritional content tends to be damaged, and this process ensures that the product can be consumed by humans. Each control created generates its character, to increase the rise time and minimize overrun [3].

The studies previously carried out for temperature control in the pasteurization process applied a control with the programming of the Mitsubishi PLC of the FX3U series for the Hatuey brewery in Santiago de Cuba, for which the MatLab program was used, implementing a mini-plant in real-time. The MPC algorithm has a high performance in terms of adapting to changes in mitigating emotions and load changes [2]. In similar processes, the implementation of a design based on a PID controller for the construction of the system is given [4,6,7,8]. Likewise, a system that combines the algorithm and fuzzy control is used to design a fuzzy control to control the temperature where the KEIL software is used for programming and the Simulink module in MATLAB to analyze the results; the difference between the output or input temperature and the setpoint temperature causes a response error that is consciously adjusted according to the operating principle of the controller [5,9,12,16].

Also in research, a PI controller is implemented in the predictive model (MPC) to predict and optimize the process by temperature [10]. The performance of PID, fuzzy, and Neuro-Fuzzy Inference System (ANFIS) controllers in the pasteurization process was analyzed where the best performing controllers were PI and ANFIS [17,21]. The use of a programmable controller (PLC) XC-CPU101, the XV102 HMI (Human Machine Interface) of EATON to minimize the error value with the difference of the desired temperature [14,15].

The motivation for this research is the development of new technologies in the dairy industry [13]. Based on the mentioned problem, the implementation of methods to control the